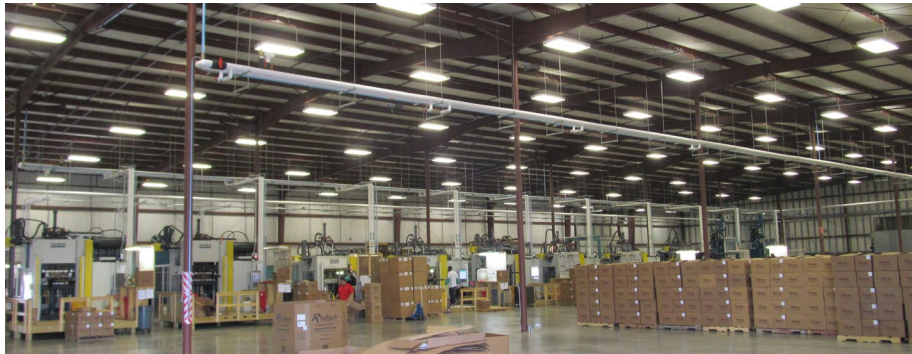


## CUSTOM MOLDED RUBBER & PLASTICS

### New Presses Add Greater Control Over Quality, Size and Complexity



Ritus Corporation recently completed expansion of its Calumet facility. The combined manufacturing center and warehouse facility now stands at an impressive 55,000 square feet. Over a dozen new 300 and 500 ton presses have been added to the company fleet which includes over 180 pieces of equipment. More presses are scheduled to come online in early 2016.

*“The reason we’ve added these presses is to be able to support the needs of clients searching for a supplier that can consistently mold very sophisticated parts,”* stated Dean Larsen, Director of Engineering for Ritus.

The facility holds both, German-made Desma, and French-made REP, state-of-the-art presses. The equipment has cutting-edge, injection-molding capabilities which allow Ritus to manufacture a range of oversized and smaller intricate parts. The new presses enable us to specifically control shot size, pressure, and temperature. The presses’ highly-sophisticated mold carrier system provide mold complexity and movement not generally thought feasible. In addition, the building’s closed-loop water system provides greater control of overall press temperatures.

#### Founded 1963 in Milwaukee, Wisconsin

Ritus specializes in the design and manufacture of custom molded products, including wiring grommets, ducts and hoses, seals, custom molded rubber parts and custom molded plastics.

Ritus mainly serves customers in the automotive, industrial, marine, small engine and power sports/ recreational vehicle markets.



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